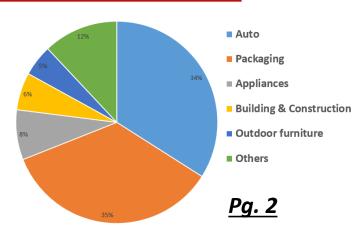
Unique Capabilities in Recycled Raw Materials

Industries We Service



Unique Tech. + Materials



Packaging



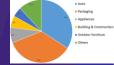
<u>Auto</u>



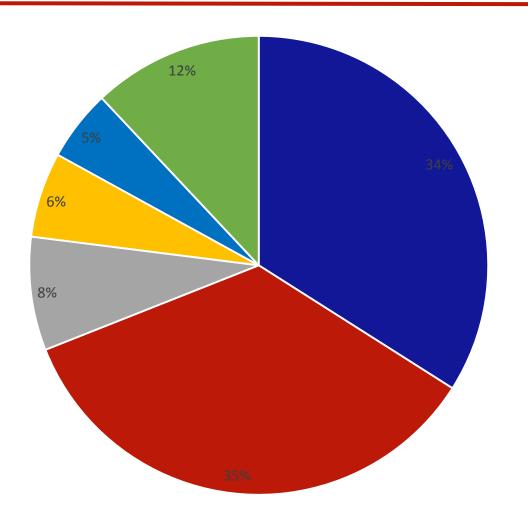








Industries We Service



- Auto
- Packaging
- Appliances
- Building & Construction
- Outdoor furniture
- Others



Unique Technology

- Remove Cross-linked foam
- Depaint bumpers
- Demetalize

- Devolatize scrap.
- Color Sort



- Alter Properties (Melt, Izod, etc.)
- **(iii)** Custom Compound
- 1 Investment in R&D and equipment
 - To improve scrap value
 - To find solutions for challenging scrap





Packaging



We process over 20 million lbs/year of packaging scrap

Materials Processed

€ PP

E PE

€ PS

(S) PET

€ PVC

€ Film

Sheets

Fiber

Bottles/Preforms

© Purge/Drools

5 Fines

(5) Metalized

Sarrier

(Coated

Printed

(i) Laminated



Packaging

<u>Carpet</u> <u>Printed</u> <u>Barrier</u> <u>Coated</u>





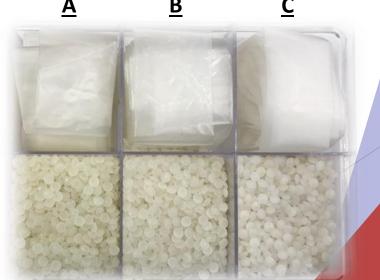


Packaging: LDPE w/Nylon – Blown Film



Physical Property	Test Condition	Unit	Compound A (Nylon 5-10%)	Compound B (Nylon 5-10%)	Compound C (Nylon 20-30%)
Melt Flow Rate	230°C/2.16 kg	g/10 min	0.5	0.6	0.7
Density		g/cm3	0.936	0.935	0.97
Ash Content	1652 ⁰ F / 15 min	%	0.4%	0.4%	0.1%
Tensile Strength @Yield	2in/min, 50 mm/min	psi	2,600	2,540	2,020
Flexural Strength	0.051 in/min	psi	1,230	1,110	1,510
Flex Mod		psi	33,400	36,500	30,500

*Unique capability of producing film grade repro from Nylon Barrier Film scrap.



Auto Industry



Attributes:

- (5) ISO 9001:2008 Certified
- Minority Owned Supplier (CAMSC certified)
- We Service: Tier 1, 2 & 3 suppliers
- Quality audited by various auto parts manufacturers

Benefits:

- Support Sustainability Initiatives
- Scrap Management
- Cost Reduction through Toll Compounding services





PP/TPO: Dashboard Skin

KP-PPC2M20B

(Polypropylene copolymer Repro Black)





Physical Property	Test Condition	Test Method	Unit	Typical Value
Melt Flow Rate	230°C/2.16 kg	ASTM D 1238	g/10 min	1.4
Density		ASTM D 792	g/cm3	0.94
Tensile Strength, @Yield	2in/min, 50 mm/min	ASTM D 638	psi	2050
Izod Impact Strength Notched	23 ⁰ C	ASTM D 256 Method A	ft-lb/in	8.5
Ash Content	1652°F / 15 min	ASTM D5630	%	7.5





TPO: Painted Bumper

KP-TPO20M20B

(TPO Depainted Repro Black)







Physical Property	Test Condition	Test Method	Unit	Typical Value
Melt Flow Rate	230°C/2.16 kg	ASTM D 1238	g/10 min	25
Density		ASTM D 792	g/cm3	1.04
Tensile Strength, @Yield	2in/min, 50 mm/min	ASTM D 638	psi	2040
Izod Impact Strength Notched	23 ⁰ C	ASTM D 256 Method A	ft-lb/in	11
Ash Content	1652°F / 15 min	ASTM D5630	%	18
Hardness	Shore D	ISO 868	Α	89



PC: Painted/Metalized

KP-PC10M20B

(Polycarbonate Repro Black)







Physical Property	Test Condition	Test Method	Unit	Typical Value
Melt Flow Rate	230°C/2.16 kg	ASTM D 1238	g/10 min	13
Density		ASTM D 792	g/cm3	1.2
Tensile Strength, @Yield	2in/min, 50 mm/min	ASTM D 638	psi	8510
Izod Impact Strength Notched	230 C	ASTM D 256 Method A	ft-lb/in	2.2
Ash Content	16520F / 15 min	ASTM D5630	%	14

About Us | *



- (Canadian company established in 1992, located in Toronto
- (5) 185,000 sq. ft. facility
- (1) In-house capabilities:
 - (5) Compounding (5) Grinding (5) Demetalizing
 - Shredding Shending Depainting

- In-house Laboratory:
 - Melt Tensile
 - Flex Modulus **5** Filler
 - Hardness Density
 - Izod Moisture Analysis



Millions Processed Annually, Billions To Go



Upcoming Projects - 2018



- Additional Compounding line with 20 million Lbs/year added capacity
- Recovering PP/PET Auto parts from Landfill
- HIPS/PET Separation
- Polymer Separation











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Millions Processed Annually, Billions To Go











